



# Essential Caustic #1630

## Instructions

## Kettle

STEP  
**1**

- Thoroughly rinse kettle with warm water at 120°-130°F to remove the bulk of the soil load.

STEP  
**2**

- Dose Rate - 2 Ounce per gallon Ratio of Water @ 120°-160°F.
- Circulate the alkaline solution for 20-30 minutes. Longer cycle for less temperature.

STEP  
**3**

- Drain and thoroughly rinse with water to drain.
- Follow with an acidified rinse CIP CID#1840 or #1832 @ 1 ounce per 5 Gallon to neutralize any alkaline residue and remove any beer stone films.

STEP  
**4**

- Sanitize to Local Codes.

### Recommendations for Optimal Performance

- Utilization of a caustic accelerator may aid within optimal results
- Oxide SC would be added at a dose rate of 1 ounce per 1 gallon- The accelerator should be added AFTER 1 minute of circulation of alkaline solution cycle

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